



## Special Primers (V400PRIMER)

**SURFACE TREATMENT** - This primer is designed to be used as the strong base coat to ensure the perfect adhesion of all enamel spray on difficult surfaces such as metal alloys and metals. It protects metal surfaces from rust. Also suitable as a filler in bodywork car sector for small imperfections and scratches. Clean carefully the surface before application and shake vigorously the can. For overcoating are required at least 24/48 hours. After use, it's advisable to spray for 2/3 seconds with the can upside down to avoid the block of the nozzle.



### Technical Specifications:

Quantity	400 ml
Box / Case	6 Pz.
Aspect	Tin-Plate can containing under pressure fluid
Chemical nature	Modified acrylic
Colour	Various
Odour	Characteristic of solvent
Relative density at 20°C	0,71 ÷ 0,75 g/ml Primer e Antirust
Flash point	Und. 0° C extremely flammable
Writing on spray bottom	Barcode, Batch date, product name
Pressure	at 20°C 5,5 ± 0,5 bar
Pressure	at 50°C 8,0 ± 0,5 bar
Viscosity Ford cup	from 10" to 15"
Dry residual in spray	from 5,5% to 19%
Gloss	From 12 to 80 Gloss (Glossmeter angle 60°)
Thickness 1 coat	13 - 30 Micron
Drying time T=20°C:	Out dust: 15-30 minutes Dry to touch: 15-30 minutes Dry in full depth: 22 hours Overcoating Interval: 22/48 hours
Security cap child-proof patented and registered	
Token and ring with color reference	
Check the color and/or product type on the cap and/or on the bottom of the can.	

**Product subject to directive C.O.V.**  
Subcategory: Special finishes  
Limit value COV: 840 g/Liter

**FIELDS OF APPLICATION:** metal surfaces as iron, aluminum, steel, glass and plastics, bodywork. Apply at room temperature: Min 5°C – Max 35°C.

### HOW TO USE:

Clean accurately the surface. The surface must be completely dry and then choose the right product to satisfy your needs:

Metallic surfaces and light alloy: Primer Metals and Light Alloys V400PRIMER.1

Bodywork surfaces: Bodywork Primer V400PRIMER.3

Galvanized surfaces: Galvanized sheets primer V400PRIMER.5

## INSTRUCTIONS FOR USE:

- Vigorously shake the can for at least 1 minute, until you hear the inner marbles move freely. It is also suggested to occasionally shake the cylinder even during use;
- Carefully clean the surface before application;
- Test in a hidden area to verify compatibility of the surface with the paint.



Remove the secure/safety seal on cap to open the spray.



**EROGATORE PRODOTTI  
VERNICIANTI NERO/BIANCO**  
BLACK/WHITE PAINTING  
PRODUCTS ACTUATOR



- **Erogazione:Lineare**  
Dispensing:Linear
- **Quantità prodotto erogato:Media**  
Quantity product dispensed:Medium
- **Tipo di erogazione:Cono medio**  
Dispensing type:Medium cone
- **Tipo di spruzzo:Nebulizzato**  
Spray type:Nebulized



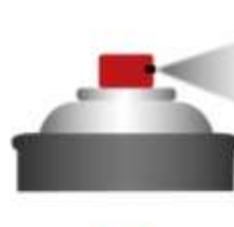
**EROGATORE PRODOTTI  
VERNICIANTI BIANCO/GIALLO**  
WHITE/YELLOW PAINTING  
PRODUCTS ACTUATOR



- **Erogazione:Lineare**  
Dispensing:Linear
- **Quantità prodotto erogato:Minima**  
Quantity product dispensed:Low
- **Tipo di erogazione:Cono medio**  
Dispensing type:Medium cone
- **Tipo di spruzzo:Nebulizzato**  
Spray type:Nebulized



**EROGATORE PRODOTTI  
VERNICIANTI FAN ROSSO/NERO**  
RED/BLACK FAN PAINTING  
PRODUCTS ACTUATOR



- **Erogazione:Orientabile**  
Dispensing:Adjustable
- **Quantità prodotto erogato:Abbondante**  
Quantity product dispensed:Plentiful
- **Tipo di erogazione://**  
Dispensing type://
- **Tipo di spruzzo:Nebulizzato**  
Spray type:Nebulized

## SPRAY:

- Apply a first hand/coat light to improve coverage and adherence, to reduce the possibility of dropping. Apply from a distance of 20 cm;
- After a few moment apply a second horizontal hand/coat immediately followed by a third vertical hand-coat;
- Let dry a few minutes;
- After use, it's advisable to spray for 2/3 seconds with the spray upside down, to avoid the block of the actuator;
- After 24h, proceed with the normal use of painted piece.

## MODALITY OF STORAGE

Before using: stock the product in a dry location and don't stock it with a temperature under 5°C and over 45°C, after the use, keep containers closed. In the original package, the product can be conserved for 24 months (warranty). The product doesn't expire.

After the first usage: conserve in a fresh and dry location, away from hot spring. Keep out of reach of children.

This information, even if reliable, must be considered only approximate. We are not responsible for the wrong use of the product, or the violation of any license. Before using, the users should verify the suitability of the product for its specific use.

**BEFORE USE, CONSULT THE SAFETY DATA SHEET OF THE PRODUCT**